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DATE MAILED: 11/25/2005

APPLICATION NO.	FILI	NG DATE	FIRST NAMED INVENTOR	ATTORNEY DOCKET NO.	CONFIRMATION NO.
10/798,112	03/	11/2004	Stephen Rawle	00216-624001 / Case 8125	5924
26161	7590	11/25/2005		EXAMINER	
FISH & RIC P.O. BOX 102		ON PC	PAYER, HWE	PAYER, HWEI SIU CHOU	
MINNEAPOLIS, MN 55440-1022				ART UNIT	PAPER NUMBER
	•			3724	

Please find below and/or attached an Office communication concerning this application or proceeding.

	Application No.	Applicant(s)					
	10/798,112	RAWLE, STEPHEN					
Office Action Summary	Examiner	Art Unit					
	Hwei-Siu C. Payer	3724					
The MAILING DATE of this communication app Period for Reply	pears on the cover sheet with the c	correspondence address					
A SHORTENED STATUTORY PERIOD FOR REPL WHICHEVER IS LONGER, FROM THE MAILING D. - Extensions of time may be available under the provisions of 37 CFR 1.1 after SIX (6) MONTHS from the mailing date of this communication. - If NO period for reply is specified above, the maximum statutory period of Failure to reply within the set or extended period for reply will, by statute Any reply received by the Office later than three months after the mailing earned patent term adjustment. See 37 CFR 1.704(b).	ATE OF THIS COMMUNICATION 36(a). In no event, however, may a reply be tir will apply and will expire SIX (6) MONTHS from a, cause the application to become ABANDONE	N. nely filed the mailing date of this communication. D (35 U.S.C. § 133).					
Status							
1) Responsive to communication(s) filed on							
	 s action is non-final.						
3) Since this application is in condition for allowa		osecution as to the merits is					
closed in accordance with the practice under E	•						
Disposition of Claims							
4)⊠ Claim(s) <u>1-11</u> is/are pending in the application							
4a) Of the above claim(s) is/are withdrawn from consideration.							
5) Claim(s) is/are allowed.							
6)⊠ Claim(s) <u>1-11</u> is/are rejected.							
7) Claim(s) is/are objected to.							
8) Claim(s) are subject to restriction and/or election requirement.							
Application Papers	, coccion o quinoment						
· · ·							
9) The specification is objected to by the Examiner.							
10)⊠ The drawing(s) filed on 11 March 2004 is/are: a) accepted or b)⊠ objected to by the Examiner.							
Applicant may not request that any objection to the drawing(s) be held in abeyance. See 37 CFR 1.85(a).							
Replacement drawing sheet(s) including the correction is required if the drawing(s) is objected to. See 37 CFR 1.121(d). 11) The oath or declaration is objected to by the Examiner. Note the attached Office Action or form PTO-152.							
11) I he oath or declaration is objected to by the Ex	kaminer. Note the attached Oπice	Action or form PTO-152.					
Priority under 35 U.S.C. § 119							
12) Acknowledgment is made of a claim for foreign a) All b) Some * c) None of: 1. Certified copies of the priority document 2. Certified copies of the priority document 3. Copies of the certified copies of the priority application from the International Bureau * See the attached detailed Office action for a list	s have been received. s have been received in Applicati rity documents have been receive u (PCT Rule 17.2(a)).	ion No ed in this National Stage					
Attachment(s) Notice of References Cited (PTO-892) Notice of Draftsperson's Patent Drawing Review (PTO-948)	4) Interview Summary Paper No(s)/Mail Do						
B) Information Disclosure Statement(s) (PTO-1449 or PTO/SB/08) Paper No(s)/Mail Date	6) Other:	atont Application (FTO-192)					

Art Unit: 3724

Detailed Action

Drawings Objection

1. The drawings are objected to because in Fig.4, reference numeral "200" has not been described in the specification.

2. The drawings are objected to under 37 CFR 1.83(a). The drawings must show every feature of the invention specified in the claims. Therefore, the blade tangent angle (cited in claim 6), the negative exposure (cited in claim 7) and positive exposure (cited in claim 8) must be shown or the features canceled from the claims. No new matter should be entered.

Corrected drawing sheets in compliance with 37 CFR 1.121(d) are required in reply to the Office action to avoid abandonment of the application. Any amended replacement drawing sheet should include all of the figures appearing on the immediate prior version of the sheet, even if only one figure is being amended. The figure or figure number of an amended drawing should not be labeled as "amended." If a drawing figure is to be canceled, the appropriate figure must be removed from the replacement sheet, and where necessary, the remaining figures must be renumbered and appropriate changes made to the brief description of the several views of the drawings for consistency. Additional replacement sheets may be necessary to show the renumbering of the remaining figures. Each drawing sheet submitted after the filing date of an application must be labeled in the top margin as either "Replacement Sheet" or "New

Art Unit: 3724

Sheet" pursuant to 37 CFR 1.121(d). If the changes are not accepted by the examiner, the applicant will be notified and informed of any required corrective action in the next Office action. The objection to the drawings will not be held in abeyance.

Corrected drawing sheets in compliance with 37 CFR 1.121(d) are required in reply to the Office action to avoid abandonment of the application. Any amended replacement drawing sheet should include all of the figures appearing on the immediate prior version of the sheet, even if only one figure is being amended. The figure or figure number of an amended drawing should not be labeled as "amended." If a drawing figure is to be canceled, the appropriate figure must be removed from the replacement sheet, and where necessary, the remaining figures must be renumbered and appropriate changes made to the brief description of the several views of the drawings for consistency. Additional replacement sheets may be necessary to show the renumbering of the remaining figures. Each drawing sheet submitted after the filing date of an application must be labeled in the top margin as either "Replacement Sheet" or "New Sheet" pursuant to 37 CFR 1.121(d). If the changes are not accepted by the examiner, the applicant will be notified and informed of any required corrective action in the next Office action. The objection to the drawings will not be held in abeyance.

Objection to the Specification

The disclosure is objected to because of the following informalities:

(1) On page 1, line 28, "said the blade" should read --the last blade--.

Application/Control Number: 10/798,112

Art Unit: 3724

- (2) On page 2, line 9, "to too large" does not make sense.
- (3) On page 2, line 26, "24" is not found in any drawings.
- (4) On page 3, reference numeral "406" has been given two different designations as "platform portion" (at line 3) and "cutting edges" (at line 6).
 - (5) On pages 3 and 4, reference numeral "408" is not found in any drawings.
 - (6) On page 4, line 11, reference numeral "450" is not found in any drawings.
 - (7) On page 4, line 13, "412" should read --414--.

Appropriate correction is required.

Claims Objection

Claims 5 and 10 are objected to because of the following informalities:

In claim 5, line 2, "0.0" should read --0--.

Appropriate correction is required.

Claims Rejection - 35 U.S.C. 103(a)

- 1. The following is a quotation of 35 U.S.C. 103(a) which forms the basis for all obviousness rejections set forth in this Office action:
 - (a) A patent may not be obtained though the invention is not identically disclosed or described as set forth in section 102 of this title, if the differences between the subject matter sought to be patented and the prior art are such that the subject matter as a whole would have been obvious at the time the invention was made to a person having ordinary skill in the art to which said subject matter pertains. Patentability shall not be negatived by the manner in which the invention was made.

Art Unit: 3724

2. Claims 1-5 and 9-11 are rejected under 35 U.S.C. 103(a) as being unpatentable over Gilder et al. (U.S. Patent Application Publication No. 2002/0144404).

Gilder et al. disclose a shaving razor blade unit comprising a housing (10), a shaving surface defined by a group of parallel blades (19,20,21,22) supported by the housing (10), the blades (19,20,21,22) being mounted on support members (28) that are movable mounted on the housing (10). The shaving razor blade unit of Gilder et al. can be a three-blade shaving unit (see Fig.5) or a four-blade shaving unit (see Fig.8). In both cases, the inter-blade span (S2 and S3 for three blades, see Fig.5) and (S2,S3,S4 for four blades, see Fig.8) can be 1.11 mm (see paragraphs [0025] and [0031]) regardless the numbers of the blades, and the expose of blades between the first blade and the last blade is approximately 0 degree.

In view of this fact, one skilled in the art who wishes to provide the four-blade shaving unit (Fig.8) of Gilder et al. with an additional blade (for the purpose of providing an additional cutting surface to reduce overall shaving time) would have known to keep the inter-blade span at a constant value (i.e. 1.11 mm) as suggested by Gilder et al. Therefore, the claimed limitation of "the distance from the cutting edge of a first blade of said group to a last blade of said group being between 3.8 mm and 4.6 mm" is met (i.e. 1.11 mm x 4 = 4.44 mm).

With regard to claims 2 and 3, it is well known in the art the length of the interblade span affects the overall size and the rinsing efficiency of the blade unit.

Therefore, it would have been obvious to one skilled in the art to further modify Gilder et

Art Unit: 3724

al. by selecting a desirable range for the blades distance to achieve a desirable size of the blade unit and yet not to jeopardize the rinsing efficiency thereof.

3. Claim 6 is rejected under 35 U.S.C. 103(a) as being unpatentable over Gilder et al. (U.S. Patent Application Publication No. 2002/0144404) as applied to claim 1 above, and further in view of Trotta (U.S. Patent No. 4,407,067).

Gilder et al. '404 as modified shows all the claimed structure except it is silent about the range for the blade tangent angle.

Trotta shows a razor unit comprising a group of blades (40,44) each having a blade tangent angle of between 21 to 22 degrees (see Abstract).

It would have been obvious to one skilled in the art to further modify Gilder et al. '404 by having the blades at a tangent angle of between 21 to 22 degrees to achieve a close and safe shave as taught by Trotta.

4. Claims 7 and 8 are rejected under 35 U.S.C. 103(a) as being unpatentable over Gilder et al. (U.S. Patent Application Publication No. 2002/0144404) as applied to claim 1 above, and further in view of Gilder et al. (U.S. Patent No. 6,212,777).

Gilder et al. '404 as modified shows all the claimed structure except the exposure of the first and last blades is not as claimed.

Gilder et al. '777 show a blade unit comprising a first blade (11) having a negative exposure (EXP –0.04, see Fig.2) and a last blade (13) having a positive exposure (EXP +0.06, see Fig.2).

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Art Unit: 3724

It would have been obvious to one skilled in the art to further modify Gilder et al. '404 by having the first blade arranged at a negative exposure and the last blade arranged at a positive exposure to reduce the drag forces during shaving as taught by the '777 reference.

Prior Art Citation

The prior art made of record and not relied upon is considered pertinent to applicant's disclosure. Rawle is cited as art of interest.

Point of Contact

Any inquiry concerning this communication or earlier communications from the examiner should be directed to Hwei-Siu C. Payer whose telephone number is 571-272-4511. The examiner can normally be reached on Monday through Friday, 7:00 am to 4:00 pm.

If attempts to reach the examiner by telephone are unsuccessful, the examiner's supervisor, Allan N. Shoap can be reached on 571-272-4514. The fax phone numbers for the organization where this application or proceeding is assigned are 571-273-8300 for official communications and 571-273-4511 for proposed amendments.

Application/Control Number: 10/798,112

Art Unit: 3724

H Payer November 22, 2005

17 1 Payer

Page 8

∵iwai-Siu Payer Primary Examiner